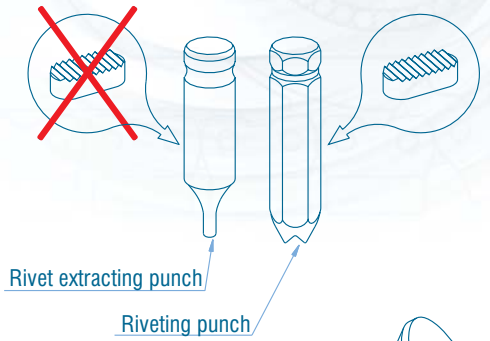
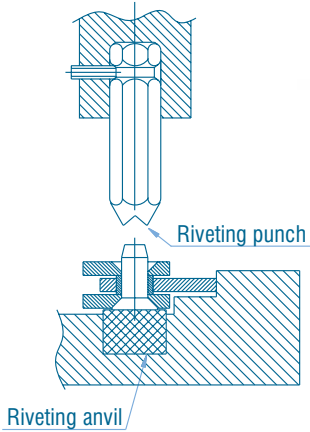


# Chain Repair Jig Operating Instructions

Important: fasten the jig (with suitable bolts) to a sturdy table before use.

- 1** Remove the clamp assembly from the jig.
- 2** Insert the relevant punch: riveting or extracting.
- 3** For extracting, remove the anvil (the toothed part) from the clamp assembly.
- 4** When riveting, the rivet is placed with its head resting on the anvil (on the underside of the chain).
- 5** Place the chain in the clamp, so that the suitable pin is inserted into the hole in the drive link. The chain's location is according to the particular rivet being treated.
- 6** Close the clamping jaw with the middle (larger) screw to straighten the chain and hold it in place; close with moderate force only.
- 7** Put the clamp assembly, with the chain, in its place in the jig.
- 8** When riveting, lubricate the rivet with a drop of oil for better results.
- 9** Lower the punch down to the rivet with the handlebar (twin levers). Apply pressure to the rivet with a 1/4 turn of the handlebar. Then turn the center handle one or two turns. Repeat the former actions until the riveting is completed. Attention: take care not to apply excessive pressure.
- 10** Release the chain when the riveting is completed; make sure that the drive link turns freely around the rivet.

## Riveting



## Extracting

